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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-607-541
Job Sheet 183314



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/16/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-607 REV E SHEET 22 IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Stores/Pkg-2		10/22/18
110	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging1-3		OCT 26 2018
120	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC4		OCT 29 2018
130	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1		OCT 29 2018
135	DC	1 pcs	11/9/18	11/9/18	0.00	0.00	DC		OCT 29 2018
140	QC21-FG	1 Ea	11/9/18	11/9/18	0.00	0.00	QC21		OCT 29 2018

Part Op 130 - Package as per PPPD350-607-541
Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-607-541 CHG008

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	90-Start up Operation	5065268
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5089302
AN4C15	BOLT	1 Ea (1 ea)	90-Start up Operation	5115600
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5114879
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5118806
D4086-200	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5105925
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	90-Start up Operation	5111238
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation	5118811
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	5121785
D4917-300	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5090951
MS17984-C413	Quick Release Pin	1 pcs (1 ea)		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																											
Step #: _____		QTY Effective : _____		MRB (QSI042) Approval																																											
Work Order Deviation		Disposition				Completed By																																									
Lead hand / Supervisor Approval Verification		QC / QA Coordinator Approval				_____																																									
FAULT CATEGORY		<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:25%;">☐ Pressure/Forced</td> <td style="width:25%;">☐ Temperature/Cure</td> <td style="width:25%;">☐ Power Loss/Surge</td> <td style="width:25%;">☐ Positioned Wrong</td> </tr> <tr> <td>☐ Bending</td> <td>☐ Set-up</td> <td>☐ Folio/Program</td> <td>☐ Outside Dimensions</td> </tr> <tr> <td>☐ Centre Not Concentric</td> <td>☐ BOM/Route</td> <td>☐ Grain</td> <td>☐ Over/Under tolerance</td> </tr> <tr> <td>☐ Cracks</td> <td>☐ Broken/Damage/Defect</td> <td>☐ Weld</td> <td>☐ Part Incorrect</td> </tr> <tr> <td>☐ Crimp/Kink/Ripple/Wave</td> <td>☐ Inspection Incomplete/Unqualified</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Cuffs</td> <td>☐ Contamination</td> <td>☐ Out of Sequence</td> <td>☐ Part Moved</td> </tr> <tr> <td>☐ Crushing</td> <td>☐ Countersink</td> <td>☐ Off-set</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Heat Treat</td> <td>☐ Cut Too Short</td> <td>☐ Mislabeled</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Wave/Twist in Tube</td> <td>☐ Instructions Incomplete/Unclear</td> <td>☐ Fit/Function</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Marks/Chatter</td> <td>☐ Drill Holes</td> <td>☐ Misaligned/off center</td> <td>☐ Turning Sequence</td> </tr> </table>						☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence
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OTHER : _____																																															

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 CANADA
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Container No: S120578
 Part: D350 -- 607 -- 541
 Job No: 183314
 Serial No/Batch: S120578
 Revision: E
 Inspector:
 Exp Date:
 Instructions: TC STC SH94 -- 14 Issue 7-FAA-21C SR002131

Handling/Pre	Training	Internal Transport	Use for Testing
Material	Poor Information	Tribal Knowledge	Rushing
LOA	Product Improvement	Past Expiry Date	Process Improvement
Substation	Manufacturing Process	Misidentified	Past Due

MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5090629
MS24665-151	Cotter Pin	1 Ea (1 ea)	90-Start up Operation	5094597
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation	5053951
NAS1149F0432P	Washer	12 Ea (12 ea)	90-Start up Operation	5053953
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation	5083558
D4085-3	Placard	1 Ea (1 ea)	90-Start up Operation	5044189
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	110-Packaging	5112843
D4030-041	Long Basket Assembly (350)	1 Ea (1 ea)	110-Packaging	5121283
				5119804

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C4	1	143	0
	AN4-13A	6	918	0
	AN4C15	1	19	0
	D2690-6	1	39	0
	D3912-041	1	6	0
	D4085-3	1	21	0
	D4086-200	1	6	0
	D4150-041	1	7	0
	D4151-041	1	6	0
	D4151-043	1	3	0
	D4917-300	1	13	0
	MS17984-C413	1	46	0
	MS21042L4	6	4,202	0
	MS24665-151	1	252	0
	NAS1149C0463R	3	335	0
	NAS1149F0432P	12	1,557	0
	NAS1515H4L	2	215	0
110-Packaging	D350-607-511	1	1	0
	D4030-041	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
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Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
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LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
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Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							